

1) The magnetic flux density on the surface of an iron face is 1.8 T which is a typical saturation level value for ferromagnetic material, find the force density on the iron face.

Sol

$$B = 1.8 \text{ T}$$

The stored energy density

$$w_f = \frac{1}{2} \frac{B^2}{\mu}$$

$$W_f = w_f \times \text{volume}$$

A = Area of iron face in m^2

x = Distance b/w surface

Let,

$$\text{Volume} = A \times x$$

$$W_f = \frac{1}{2} \frac{B^2}{\mu} (x) A x$$

$$F_f = - \frac{\partial W_f}{\partial x} = - \frac{\partial}{\partial x} \left[\frac{1}{2} \frac{B^2}{\mu} A x \right]$$

$$F_f = - \frac{1}{2} \frac{B^2 A}{\mu}$$

$$\begin{aligned} \text{Force density} &= \frac{F_f}{A} = \frac{-\frac{1}{2} \frac{B^2 A}{\mu}}{A} = -\frac{1}{2} \frac{B^2}{\mu} \\ &= \frac{1}{2} \frac{B^2}{\mu} \end{aligned}$$

$$= \frac{1}{2} \frac{B^2}{\mu}$$

$$= \frac{1}{2} \times \frac{(1.8)^2}{4\pi \times 10^{-7}}$$

magnitude of force density	$= 1.2891 \times 10^6 \text{ N/m}^2$
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2) The λ - i characteristics of singly excited electromagnet is given by $i = 121 \lambda^2 x^2$ for $0 < i < 4 \text{ A}$ and $0 < x < 10 \text{ cm}$. If the air gap is 5 cm and a current of 3 A is flowing in the coil, calculate
 i) Field energy ii) Co-energy iii) Mechanical force on the moving part.

given

$$i = 121 \lambda^2 x^2$$

$$x = 5 \text{ cm} = 5 \times 10^{-3} \text{ m}$$

$$i = 3 \text{ A}$$

i) Field energy.

$$W_f = \int_0^\lambda i \lambda d\lambda$$

$$\neq \lambda = \int_0^{\lambda} 121 \lambda^2 x^2 d\lambda$$

$$= 121 x^2 \left[\frac{\lambda^3}{3} \right]_0^{\lambda}$$

$$W_f = 121 \frac{\lambda^3}{3} x^2$$

Let

$$\lambda^2 = \frac{i}{121 x^2} = \frac{3}{121 x (5 \times 10^{-2})^2} = 9.917 \quad \lambda = \sqrt{9.917}$$

$$\lambda = 3.1491$$

$$W_f = 121 x \frac{(3.1491)^3}{3} x (5 \times 10^{-2})^2 = 3.1491$$

$$W_f = 3.1491 \text{ J}$$

ii) Co-energy.

$$W_f' = \int_0^i \lambda di$$

$$\lambda = \sqrt{\frac{i}{121 x^2}}$$

$$W_f' = \int_0^i \frac{(i)^{1/2}}{11 x} di = \frac{1 (i)^{3/2}}{11 x \cdot 3/2} = \frac{2}{33 x} (i)^{3/2}$$

$$W_f' = \frac{2}{33} x \frac{1}{5 \times 10^{-2}} x (3)^{3/2}$$

$$W_f' = 6.2988 \text{ J}$$

$$\begin{aligned}
 (ii) \quad F_f &= - \frac{dW_f(\lambda, x)}{dx} \quad (4) \\
 &= - \frac{d}{dx} \left[\frac{121}{3} \lambda^3 x^2 \right] \\
 &= - \frac{121}{3} \lambda^3 \times 2x \\
 &= - \frac{121}{3} \times (3.1491)^3 \times 2x (5 \times 10^{-2}) \\
 \boxed{F_f} &= -125.95 \text{ N}
 \end{aligned}$$

3) In a rectangular electromagnetic relay, the exciting coil has 1500 turns of resistance 1Ω , the cross-sectional area of the core $A = 5 \text{ cm} \times 5 \text{ cm}$. Neglect the reluctance of magnetic circuit & fringing effects. If the coil is excited with an a.c. voltages of 50 Hz frequency, having peak to peak value of 100 V and the armature is held at a fixed distance of 1 cm , find the average force on the armature

the reluctance of magnetic circuit is to be neglected.

$$S_g - \text{Reluctance of air gap} = \frac{l_g}{\mu_0 \mu_r A}$$

$$l_g = 1 \text{ cm} = 1 \times 10^{-2} \text{ m}$$

$$A = 25 \text{ cm}^2 = 25 \times 10^{-4}$$

$$\mu_0 = \frac{1 \times 10^{-2}}{4\pi \times 10^{-7} \times 25 \times 10^{-4}}$$

$$= 3.18309 \times 10^6 \text{ AT/Wb}$$

$$L = \frac{N^2}{S_g} = \frac{(1500)^2}{3.18309 \times 10^6}$$

$$L = 0.7068 \text{ H}$$

$$X_L = 2\pi fL = 0.7068 \times 2\pi \times 50$$

$$X_L = 222.066 \Omega$$

$$Z_{\text{coil}} = R + jX_L$$

$$= 1 + j222.066 = 222.068 \angle 89.74^\circ \Omega$$

Peak to peak value $V_{p-p} = 100 \text{ V}$,

$$V_m = \frac{V_{p-p}}{2} = 50 \text{ V}$$

$$V_{\text{rms}} = \frac{V_m}{\sqrt{2}} = 35.355 \text{ V}$$

$$I_{\text{rms}} = \frac{V_{\text{rms}}}{Z_{\text{coil}}} = \frac{35.355}{222.068} = 0.1592 \text{ A}$$

$$\phi = \frac{NI_{\text{rms}}}{S_g} = \frac{1500 \times 0.1592}{3.18306 \times 10^6} = 7.5026 \times 10^{-5} \text{ Wb}$$

$$B = \frac{\phi}{A} = 0.03 \text{ Wb/m}^2$$

$$F = \frac{1}{2} \frac{B^2 A}{\mu_0} = \frac{1}{2} \times \frac{(0.03)^2 \times (25 \times 10^{-4})}{4\pi \times 10^{-7}} = 0.8952 \text{ N}$$

4) The relay shown is made from infinitely permeable magnetic material with a movable plunger also of infinitely permeable material. The height of the plunger is much greater than the air gap length ($h \gg g$). Calculate the magnetic energy stored as a function of plunger position ($0 \leq x \leq d$) for $N = 1000$ turns, $g = 2.0$ mm, $d = 0.5$ m, $l = 0.1$ m and $I = 10$ A.

SOL:-

Cross-sectional area of air gap

$$a_g = l(d-x)$$

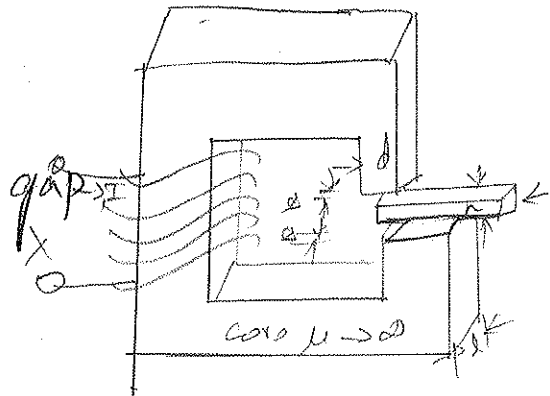
$$= ld \left(1 - \frac{x}{d}\right)$$

μ magnetic path is ∞
 reluctance is zero

$$\therefore L = \frac{N^2}{\mathcal{R}}$$

$$L(x) = \frac{N^2 \mu_0 a_g}{2g} = \frac{N^2 \mu_0 ld \left(1 - \frac{x}{d}\right)}{2g}$$

$$\mathcal{R} = \frac{lg}{\mu_0 a_g} \quad \mathcal{R} \cdot lg = 2g$$



$$= -4.1667 \left[\frac{-1}{x} \right]_{0.5}^1$$

$$= -4.1667 \left[\frac{-1}{0.5} - \frac{-1}{1} \right]$$

$$= -4.1667 [1]$$

$$\Delta W_m = -4.1667 \text{ J}$$

(ii)

ΔW_{ei} = Energy Supplied by source 1.

$$= \int_{\lambda_1 \text{ at } x_1}^{\lambda_1 \text{ at } x_2} i_1 \, d\lambda_1$$

$$\lambda_1 = L_{11} i_1 + L_{12} i_2$$

$$= \left(3 + \frac{1}{3x} \right) 10 + \left(\frac{1}{3x} \right) (-5)$$

$$= 30 + \frac{10}{3x} + \left(\frac{-5}{3x} \right)$$

$$= 30 + \frac{10}{3x} - \frac{5}{3x} = 30 + \frac{5}{3x} = 30 + \frac{1.667}{x}$$

put $\lambda_1 \text{ at } x_1 = 0.5$

$\lambda_1 \text{ at } x_2 = 1$

$$= 30 + \frac{1.667}{0.5} = 33.33$$

$$= 30 + \frac{1.667}{1} = 31.667$$

$$\Delta W_{ei} = \int_{\lambda_1 \text{ at } x_1}^{\lambda_1 \text{ at } x_2} i_1 \, d\lambda_1$$

Sol

Coil are excited by constant current.

Co-energy expressions to be used.

$$W_f'(i_1, i_2, x) = \frac{1}{2} L_{11} i_1^2 + L_{12} i_1 i_2 + \frac{1}{2} L_{22} i_2^2$$
$$= \frac{1}{2} \left[3 + \frac{1}{3x} \right] (10)^2 + \left(\frac{1}{3x} \right) (10)(-5) + \frac{1}{2} \left[1 + \frac{1}{3x} \right] (-5)^2$$

$$= 150 + \frac{50}{3x} - \frac{50}{3x} + 12.5 + \frac{12.5}{3x}$$

$$W_f' = 162.5 + \frac{4.1667}{x}$$

(i)

$$F_f = \frac{dW_f'}{dx}$$

$$= \frac{d}{dx} \left[162.5 + \frac{4.1667}{x} \right]$$

$$\left[\frac{1}{x} \right] \frac{d}{dx} = -\frac{1}{x^2}$$

$$F_f = -\frac{4.1667}{x^2}$$

$\Delta W_m \Rightarrow$ mechanical work done

(0.5 \rightarrow 1)

$$= \int_{0.5}^1 F_f dx$$

$$= \int_{0.5}^1 \frac{-4.1667}{x^2} dx$$

$$W_{\text{field}} = \frac{1}{2} \frac{\psi^2}{L(x)}, \quad \psi = L(x) i,$$

$$W_{\text{field}} = \frac{1}{2} \frac{L^2(x) i^2}{L(x)}$$

$$= \frac{1}{2} L(x) i^2$$

$$W_{\text{field}} = \frac{1}{2} \times \frac{N^2 \mu_0 l d \left(1 - \frac{x}{d}\right) i^2}{2g} \text{ J}$$

$$W_{\text{field}} = \frac{1}{2} \times \frac{(1000)^2 \times 4\pi \times 10^{-7} \times 0.1 \times 0.5 \times \left(1 - \frac{x}{0.5}\right)}{2 \times 2 \times 10^{-3}}$$

$$W_{\text{field}} = 7.857 (1 - 2x) \text{ J.}$$

5) In an electromagnetic relay, functional relation b/w the current i in the excitation coil, the position of armature is x and the flux linkage ψ is given by $i = 2\psi^3 + 3\psi(1 - x + x^2)$ $x > 0.5$. Find force on the armature as a function of ψ .

Sol :-

$$i = 2\psi^3 + 3\psi(1 - x + x^2)$$

$$i^2 = 2\psi^3 + 3\psi - 3\psi x + 3\psi x^2$$

$$W_f = \int_0^\psi i(\psi) d\psi$$

Also W

$$= \int_0^\psi [2\psi^3 - 3\psi - 3\psi x + 3\psi x^2] d\psi$$

$$= \left[\frac{2\psi^4}{4} - \frac{3\psi^2}{2} - 3x \frac{\psi^2}{2} + 3x^2 \frac{\psi^2}{2} \right]_0^\psi$$

$$= \frac{\psi^4}{2} + \frac{\psi^2}{2} [3 - 3x + 3x^2]$$

$$= \frac{\psi^4}{2} + \frac{3\psi^2}{2} [x^2 - x - 1]$$

$$F_f = \frac{-dW_f(\psi, x)}{dx}$$

$$= -\frac{d}{dx} \left[\frac{\psi^4}{2} + \frac{3\psi^2}{2} [x^2 - x - 1] \right]$$

$$F_f = -\frac{3\psi^2}{2} (2x - 1) N$$

⑥

Two Coupled Coils have Self & mutual inductance of $L_{11} = 3 + \frac{1}{3x}$; $L_{22} = 1 + \frac{1}{3x}$; $L_{12} = L_{21} = \frac{1}{3x}$ over a certain range of linear displacement x . The first coil is excited by a constant current of 10A and the second by a constant current of -5A. Find the mechanical work done if x changes from 0.5 to 1m and energy supplied by each electrical source for the above case.

$$= i_1 [\lambda_1 \text{ at } x_2 - \lambda_1 \text{ at } x_1]$$

$$= 10 [31.667 - 33.33]$$

$$\Delta W_{e1} = -16.667 \text{ J}$$

Similarly

ΔW_{e2} = Energy Supplied by Source 2.

$$\Delta W_{e2} = \int_{\lambda_2 \text{ at } x_1}^{\lambda_2 \text{ at } x_2} i_2 d\lambda_2$$

$$= i_2 [\lambda_2 \text{ at } x_2 - \lambda_2 \text{ at } x_1]$$

$$\lambda_2 = L_{12} i_1 + L_{22} i_2$$

$$= \left(\frac{1}{3x}\right) 10 + \left(1 + \frac{1}{3x}\right) (-5)$$

$$= \frac{10}{3x} - 5 - \frac{5}{3x}$$

$$= -5 + \frac{1.667}{x}$$

$$\lambda_2 \text{ at } x_1 = 0.5, \quad = -5 + \frac{1.667}{0.5} = -1.667$$

$$\lambda_2 \text{ at } x_2 = 1, \quad = -5 + 1.667 = -3.333$$

$$= \int i_2 d\lambda_2 = i_2 [x_2 - x_1]$$

$$\Delta W_{e2} = -5 [-3.333 - (-1.667)]$$

$$\Delta W_{e2} = 8.33 \text{ J}$$

$$\text{Net electrical W/P} = \Delta W_{e1} + \Delta W_{e2}$$

$$= -16.667 + 8.33 = -8.33 \text{ J}$$

⑦ For doubly excited magnetic field system, various inductances are, $L_{11} = (4 + \cos 2\theta) \times 10^{-3} \text{ H}$, $L_{12} = 0.15 \cos \theta \text{ H}$, $L_{22} = (20 + 5 \cos 2\theta) \text{ H}$ Find the torque developed if $i_1 = 1 \text{ A}$ & $i_2 = 0.02 \text{ A}$.

Sol

$$W_f(i_1, i_2, \theta) = \frac{1}{2} L_{11} i_1^2 + L_{12} i_1 i_2 + \frac{1}{2} L_{22} i_2^2$$

$$= \frac{1}{2} (4 + \cos 2\theta) \times 10^{-3} + 0.15 \cos \theta \times 0.02 + \frac{1}{2} (20 + 5 \cos 2\theta) \times (0.02)^2$$

$i_1 = 1 \text{ A}, i_2 = 0.02 \text{ A}$

$$= 6 \times 10^{-3} + 1.5 \times 10^{-3} \cos 2\theta + 3 \times 10^{-3} \cos \theta$$

$$T_f = \frac{dW_f}{d\theta}$$

$$= \frac{d}{d\theta} (6 \times 10^{-3} + 1.5 \times 10^{-3} \cos 2\theta + 3 \times 10^{-3} \cos \theta)$$

$$T_f = -3 \times 10^{-3} \sin 2\theta - 3 \times 10^{-3} \sin \theta$$

⑧ Two windings, one mounted in stator & other at rotor have self & mutual inductance of $L_{11} = 4.5$ and $L_{22} = 2.5$. $L_{12} = 2.8 \cos \theta \text{ H}$, where θ is the angle between axes of winding. Winding 2 is short circuited and current in winding as a function of time is $i_1 = 10 \sin \omega t \text{ A}$.

- i) Determine the expression for numerical value in newton-meter for the instantaneous value of torque in terms of θ .
- ii) Compute the time average torque in newton-meter when $\theta = 45^\circ$.
- iii) If the rotor is allowed to move, will it continuously rotate or it will come to rest? if later at which value of θ_0 .

Sol:-

$$L_{11} = 4.5 \text{ H}, \quad L_{22} = 2.5 \text{ H}, \quad L_{12} = 2.8 \cos \theta \text{ H}$$

$$T_f = \frac{dW_f}{d\theta} (i_1, i_2, \theta)$$

$$= \frac{d\theta}{d\theta} \left[\frac{1}{2} L_{11} \dot{i}_1^2 + \frac{1}{2} L_{12} \dot{i}_1 \dot{i}_2 + \frac{1}{2} \frac{dL_{22}}{d\theta} \dot{i}_2^2 \right]$$

$$= 0 - 2.8 \sin \theta \dot{i}_1 \dot{i}_2 + 0$$

$$= -2.8 \sin \theta \dot{i}_1 \dot{i}_2$$

$$V_m \cos \omega t = 4.5 \frac{di_1}{dt} + [2.8 \cos \theta] \frac{di_2}{dt}$$

$$0 = [2.8 \cos \theta] \frac{di_1}{dt} + 2.5 \frac{di_2}{dt}$$

$$\frac{di_2}{dt} = -\frac{2.8}{2.5} \cos \theta \frac{di_1}{dt}$$

$$\Delta \cdot i_2 = -1.12 \cos \theta i_1$$

$$i_1 = 10 \sin \omega t$$

$$i_2 = -1.12 \times 10 \cos \theta \sin \omega t$$

$$\begin{aligned} \text{ii) } T_f &= -2.8 \sin \theta \times [-11.2 \cos \theta \sin \omega t] \times 10 \sin \omega t \\ &= 313.6 \sin \theta \cos \theta \sin^2 \omega t \end{aligned}$$

ii) average torque,

$$\frac{1}{T} \int_0^T \sin^2 \omega t = \frac{1}{2} \text{ hence}$$

$$T_{av} = \frac{313.6 \sin \theta \cos \theta}{2}$$

$$= 78.4 \sin 2\theta$$

$$\theta = 45^\circ,$$

$$T_{av} = 78.4 \sin 2 \times 45^\circ$$

$$\boxed{T_{av} = 78.4 \text{ Nm}}$$

(iii)

$$\theta_0 = \frac{\pi}{2},$$

$$\text{ie, } 90^\circ$$

9) A 6 pole, wave connected d.c. armature has 300 conductors & runs at 1200 r.p.m. If the useful flux per pole is 0.033 Wb. Find the generated e.m.f

Sol:-

$$P = 6, \quad Z = 300, \quad \phi = 0.033 \text{ Wb}$$

$$N = 1200 \text{ rpm}$$

wave winding $A = 2$

$$E_g = \frac{\phi P N Z}{60 A} = \frac{0.033 \times 6 \times 1200 \times 300}{60 \times 2} = 594 \text{ V}$$

$$E_g = 594 \text{ V}$$

10) A 4 pole, dc machine has a lap connected armature having 60 slots with 8 conductors per slot. The flux per pole is 30 mWb. If the armature is rotated at 1000 rpm. Find the emf available across the armature terminals.

Sol:

$$P = 4, \quad \text{Lap winding } A = P = 4, \quad \text{Slot} = 60$$

$$8 = \text{Conductors / Slot}$$

$$\phi = 30 \times 10^{-3} \text{ Wb}, \quad N = 1000 \text{ rpm}$$

$$Z = \text{Slots} \times \text{Conductors / Slot}$$

$$Z = 60 \times 8 = 480$$

$$E_g = \frac{\phi p n^2}{60 A} = \frac{20 \times 10^{-3} \times 4 \times 1000 \times 180}{60 \times 4}$$

$$E_g = 240 \text{ V}$$

⑪ An armature of a three phase alternator has 120 slots. The alternator has 8 poles. Calculate its distribution factor.

Sol:-

$$n = \frac{\text{Slots}}{\text{pole}} = \frac{120}{8} = 15$$

$$m = \text{Slots/pole/phase} = \frac{n}{3} = \frac{15}{3} = 5$$

$$\beta = \frac{180^\circ}{n} = \frac{180^\circ}{15} = 12^\circ$$

$$k_d = \frac{\sin\left(\frac{m\beta}{2}\right)}{m \sin\left(\frac{\beta}{2}\right)} = \frac{\sin\left(\frac{5 \times 12}{2}\right)}{5 \times \sin\left(\frac{12}{2}\right)} = 0.957$$

$$k_d = 0.957$$

⑫ In a 4 pole, 8 phase alternator, armature has 36 slots. It is using an armature winding which is short pitched by one slot. Calculate its coil span factor.

Sol:-

$$n = \frac{\text{Slots}}{\text{pole}} = \frac{36}{4} = 9$$

$$\beta = \frac{180^\circ}{9} = 20^\circ$$

$$\alpha = \text{Angle of short pitch} = 20^\circ$$

$$k_c = \cos\left(\frac{\alpha}{2}\right) = \cos\left(\frac{20^\circ}{2}\right)$$
$$= \cos(10^\circ)$$

$$k_c = 0.9848$$

(13)

Determine the breadth and pitch factors for a 4-pole, 3 phase winding with 2 slots/pole/phase coil span is 5 slot pitches.

Sol.

$$p = 4, m = 2 \text{ coil span} = 5 \text{ slot pitches.}$$

$$n = \text{mx number of phases}$$

$$= 2 \times 3 = 6$$

$$\beta = \frac{180^\circ}{n} = \frac{180^\circ}{6} = 30^\circ$$

$$\text{coil span} = 5 \times \beta = 150^\circ$$

$$\alpha = \text{short pitching angle} = 180^\circ - 150^\circ$$

$$k_c = \cos\left(\frac{\alpha}{2}\right) = \cos\left(\frac{30^\circ}{2}\right) = \cos 15^\circ = 0.9659$$

$$k_d = \frac{\sin\left(\frac{m\beta}{2}\right)}{m \sin\left(\frac{\beta}{2}\right)} = \frac{\sin\left(\frac{2 \times 30^\circ}{2}\right)}{2 \sin\left(\frac{30^\circ}{2}\right)} = 0.9659$$

$$k_d = 0.9659$$

(14) A 3-phase, 50 Hz, Star-Connected alternator with 2-layer winding is running at 600 rpm. It has 12 turns/coil, 4 slots/pole/phase and a coil-pitch of 10 slots, if the flux/pole is 0.035 Wb sinusoidally distributed, find the phase and line emf's produced. Assume that the total turns/phase are series connected.

Sol

$$f = 50 \text{ Hz}, \quad N_s = 600 \text{ rpm} \quad 12 \text{ turns/coil}$$

$$\phi = 0.035 \text{ Wb} \quad m = \text{Slots/pole/ph} = 4$$

$$\text{Coil pitch} = 10 \text{ Slots}$$

$$n = \text{Slots/pole} = m \times 3 = 4 \times 3 = 12$$

$$\beta = \frac{180^\circ}{n} = \frac{180^\circ}{12} = 15^\circ$$

$$\alpha = 2 \times (\text{Slot angle}) = 2\beta = 30^\circ$$

$$k_c = \cos \frac{\alpha}{2} = 0.9659$$

$$k_d = \frac{\sin\left(\frac{m\beta}{2}\right)}{m \sin\left(\frac{\beta}{2}\right)} = \frac{\sin\left(\frac{4 \times 15}{2}\right)}{4 \sin\left(\frac{15}{2}\right)} = 0.9576$$

$$N_s = \frac{120f}{p} \Rightarrow 600 = \frac{120 \times 50}{p} = \boxed{p=10}$$

$$\text{Number of slots} = n \times p$$

$$= 12 \times 10 = 120$$

$$\text{Total conductors / slot} = 24$$

$$Z = 24 \times 120$$

$$Z = 2880$$

$$\text{Conductors / phase} = \frac{2880}{3} = 960$$

$$T_{ph} = \frac{Z_{ph}}{2} = \frac{960}{2} = 480$$

$$E_{ph} = 4.44 K_c K_d \phi f T_{ph}$$

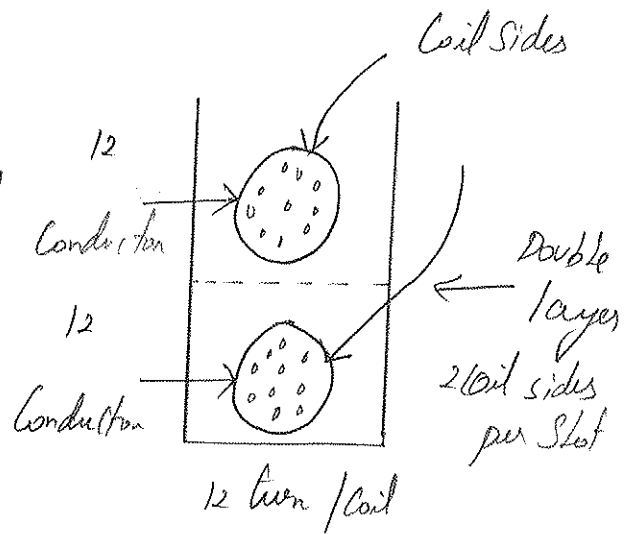
$$= 4.44 \times 0.9659 \times 0.9576 \times 0.035 \times 480 \times 50$$

$$E_{ph} = 3449.678 \text{ V}$$

$$E_{Line} = \sqrt{3} E_{ph}$$

$$= \sqrt{3} \times 3449.678$$

$$E_{Line} = 5975.017 \text{ V}$$



(15) Find the number of series turns required for each phase of a 3-phase, 50 Hz, 10-pole alternator with 90 slots. The winding is to be star-connected to give a line voltage of 11 kV. The flux/pole is 0.16 Wb

Sol:

$$f = 50 \text{ Hz}, p = 10, \text{ Slots} = 90, E_{\text{line}} = 11 \text{ kV}, \phi = 0.16 \text{ Wb}$$

$$E_{ph} = \frac{E_{\text{line}}}{\sqrt{3}} = \frac{11}{\sqrt{3}} = 6.3508 \text{ kV}$$

$$n = \frac{\text{Slots}}{\text{pole}} = \frac{90}{10} = 9$$

$$m = \frac{\text{Slots}}{\text{pole} \times \text{phase}} = \frac{9}{3} = 3$$

$$\beta = \frac{180^\circ}{n} = \frac{180^\circ}{9} = 20^\circ$$

$$k_d = \frac{\sin \frac{m\beta}{2}}{m \sin \frac{\beta}{2}} = \frac{\sin \left(\frac{3 \times 20^\circ}{2} \right)}{3 \sin \left(\frac{20^\circ}{2} \right)} = 0.9598$$

$$\boxed{k_c = 1}$$

$$E_{ph} = 4.44 k_c k_d \phi f T_{ph}$$

$$6.3508 \times 10^3 = 4.44 \times 1 \times 0.9598 \times 0.16 \times 50 \times T_{ph}$$

$$T_{ph} = \frac{6.3508 \times 10^3}{4.44 \times 1 \times 0.9598 \times 0.16 \times 50} = 186.28$$

$$T_{ph} \approx 186.$$